



Four Step Recycle/Disposal Project Approach

Assess Target

- Material properties
- Material condition
- Known hazards
- Vessel details
- Existing piping
- Operating options (heating, pumping, blanket gas, etc.)



Assess Site

- Operating conditions and constraints
- Recycle options within plant
- Recycle options externally
- Existing permits
- Allowable discharge
- Existing disposal options or contracts



Plan

- P&ID(s)
- Modifications to vessel and piping
- New equipment needs
- Availability of assets
- Waste handling
- Operating plan
- CEI responsibility during Execution Step



Execute

- Purchase equipment
- Align resources
- Fabricate, assemble, install
- Manage construction
- Mobilize
- Commission, startup, train
- Operate
- Decommission

**Each step is customized to the needs of the project.